

Date: Tuesday, 4/24/2007 3:23:51 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : DOUBLER
 Job Number : 32048 -1
 Estimate Number : 12405
 P.O. Number : N/A Part Number : D346720
 This Issue : 4/24/2007 S.O. No. : N/A Drawing Number : D3467 REV.B
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : B
 Previous Run : 28584 Material : N/A
 Due Date : 5/8/2007 Qty: 2 Um: Each
 Written By :
 Checked & Approved By :
 Comment : est rev. A 06.04.20 new issue EC
 Est Rev:B As per Rev B 06-05-24 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

M304S26GA

304/316 0.018 SHEET



Comment: Qty.: 0.0776 sf(s)/Unit
 304/316 0.018 SHEET

Total : 0.1552 sf(s)

batch: M103678

ml 07 04 26

(2)

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

Cut as per Dwg D3467

Dwg Rev: B

Prog Rev: B

ml 07 04 26

(2)

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 07 04 26

(2)

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

B 07-05-01 (1)

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

2-Form as per dwg D3467 using DT8852

B 07-05-01 (1)

Process Sheet

CU-DAR001 Dart Helicopters Services

Drawing Name: DOUBLER

Number: 32048

Part Number: D346720

Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/05/01 (1)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

IS 07-05-01 (1)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/05/02

Job Completion



U 07-05-02